SECTION 220523 - GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Brass ball valves.
2. Bronze ball valves.
3. Bronze swing check valves.
4. Bronze gate valves.

B. Related Sections:

1. Division 22 plumbing piping Sections for specialty valves applicable to those Sections only.
2. Division 22 Section "Identification for Plumbing Piping and Equipment" for valve tags and schedules.
3. Division 33 water distribution piping Sections for general-duty and specialty valves for site construction piping.

1.2 SUBMITTALS

A. Product Data: For each type of valve indicated.

1.3 QUALITY ASSURANCE

A. ASME Compliance: ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.

B. NSF Compliance: NSF 61 for valve materials for potable-water service.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

A. Refer to valve schedule articles for applications of valves.

B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

C. Valve Sizes: Same as upstream piping unless otherwise indicated.

D. Valve Actuator Types:

1. Handwheel: For valves other than quarter-turn types.
2. Handlever: For quarter-turn valves NPS 6 and smaller.

E. Valves in Insulated Piping: With 2-inch stem extensions and the following features:

1. Gate Valves: With rising stem.
2. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
3. Butterfly Valves: With extended neck.

F. Valve-End Connections:

1. Flanged: With flanges according to ASME B16.1 for iron valves.
2. Solder Joint: With sockets according to ASME B16.18.
3. Threaded: With threads according to ASME B1.20.1.

2.2 BRASS BALL VALVES

A. Two-Piece, Full-Port, Brass Ball Valves with Brass Trim:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Crane Co.; Crane Valve Group; Crane Valves.
b. Crane Co.; Crane Valve Group; Jenkins Valves.
c. Hammond Valve.
d. Legend Valve.
e. Milwaukee Valve Company.
f. NIBCO INC.
g. Red-White Valve Corporation.

2. Description:

a. Standard: MSS SP-110.
b. SWP Rating: 150 psig.
c. CWP Rating: 600 psig.
d. Body Design: Two piece.
e. Body Material: Forged brass.
f. Ends: Threaded.
g. Seats: PTFE or TFE.
h. Stem: Brass.
i. Ball: Chrome-plated brass.
j. Port: Full.

2.3 BRONZE BALL VALVES

A. Two-Piece, Full-Port, Bronze Ball Valves with Bronze Trim:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. American Valve, Inc.
    b. Conbraco Industries, Inc.; Apollo Valves.
    c. Crane Co.; Crane Valve Group; Crane Valves.
    d. Hammond Valve.
    e. Legend Valve.
    f. Milwaukee Valve Company.
    g. NIBCO INC.
    h. Red-White Valve Corporation.
    i. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
    j. Zurn Plumbing Products Group; Wilkins Div.

2. Description:

    a. Standard: MSS SP-110.
    b. SWP Rating: 150 psig.
    c. CWP Rating: 600 psig.
    d. Body Design: Two piece.
    e. Body Material: Bronze.
    f. Ends: Threaded.
    g. Seats: PTFE or TFE.
    h. Stem: Bronze.
    i. Ball: Chrome-plated brass.
    j. Port: Full.

2.4 IRON, SINGLE-FLANGE BUTTERFLY VALVES

A. 200 CWP, Iron, Single-Flange Butterfly Valves with NBR Seat and Aluminum-Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
    b. Conbraco Industries, Inc.; Apollo Valves.
    c. Cooper Cameron Valves; a division of Cooper Cameron Corporation.
    d. Crane Co.; Crane Valve Group; Jenkins Valves.
    e. Crane Co.; Crane Valve Group; Stockham Division.
    f. DeZurik Water Controls.
    g. Flo Fab Inc.
    h. Hammond Valve.
    i. Kitz Corporation.
    j. Legend Valve.
    k. Milwaukee Valve Company.
    l. NIBCO INC.
    m. Norriseal; a Dover Corporation company.
    n. Red-White Valve Corporation.
    o. Spence Strainers International; a division of CIRCOR International, Inc.
    p. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

a. Standard: MSS SP-67, Type I.
b. CWP Rating: 200 psig.
c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
e. Seat: NBR.
f. Stem: One- or two-piece stainless steel.
g. Disc: Aluminum bronze.

B. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Ductile-Iron Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
b. American Valve, Inc.
c. Conbraco Industries, Inc.; Apollo Valves.
d. Cooper Cameron Valves; a division of Cooper Cameron Corporation.
e. Crane Co.; Crane Valve Group; Center Line.
f. Crane Co.; Crane Valve Group; Stockham Division.
g. DeZurik Water Controls.
h. Flo Fab Inc.
i. Hammond Valve.
j. Kitz Corporation.
k. Legend Valve.
l. Milwaukee Valve Company.
m. Mueller Steam Specialty; a division of SPX Corporation.
n. NIBCO INC.
o. Norriseal; a Dover Corporation company.
p. Spence Strainers International; a division of CIRCOR International, Inc.
q. Sure Flow Equipment Inc.
r. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

a. Standard: MSS SP-67, Type I.
b. CWP Rating: 200 psig.
c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
e. Seat: EPDM.
f. Stem: One- or two-piece stainless steel.
g. Disc: Nickel-plated ductile iron.

2.5 BRONZE SWING CHECK VALVES

A. Class 125, Bronze Swing Check Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Crane Co.; Crane Valve Group; Crane Valves.
    b. Crane Co.; Crane Valve Group; Jenkins Valves.
    c. Crane Co.; Crane Valve Group; Stockham Division.
    d. Hammond Valve.
    e. Kitz Corporation.
    f. Milwaukee Valve Company.
    g. NIBCO INC.
    h. Red-White Valve Corporation.
    i. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

    a. Standard: MSS SP-80, Type 4.
    b. CWP Rating: 200 psig.
    c. Body Design: Horizontal flow.
    d. Body Material: ASTM B 62, bronze.
    e. Ends: Threaded.
    f. Disc: PTFE or TFE.

2.6 IRON SWING CHECK VALVES

A. Class 125, Iron Swing Check Valves with Nonmetallic-to-Metal Seats:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Crane Co.; Crane Valve Group; Crane Valves.
    b. Crane Co.; Crane Valve Group; Stockham Division.

2. Description:

    a. Standard: MSS SP-71, Type I.
    b. CWP Rating: 200 psig.
    c. Body Design: Clear or full waterway.
    d. Body Material: ASTM A 126, gray iron with bolted bonnet.
    e. Ends: Flanged.
    f. Trim: Composition.
    g. Seat Ring: Bronze.
    h. Disc Holder: Bronze.
    i. Disc: PTFE or TFE.
    j. Gasket: Asbestos free.

2.7 BRONZE GATE VALVES

A. Class 125, NRS Bronze Gate Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. American Valve, Inc.
    b. Crane Co.; Crane Valve Group; Crane Valves.
    c. Crane Co.; Crane Valve Group; Jenkins Valves.
    d. Crane Co.; Crane Valve Group; Stockham Division.
    e. Hammond Valve.
    f. Kitz Corporation.
    g. Milwaukee Valve Company.
    h. NIBCO INC.
    i. Powell Valves.
    j. Red-White Valve Corporation.
    k. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
    l. Zy-Tech Global Industries, Inc.

2. Description:

    a. Standard: MSS SP-80, Type 1.
    b. CWP Rating: 200 psig.
    c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
    d. Ends: Threaded or solder joint.
    e. Stem: Bronze.
    f. Disc: Solid wedge; bronze.
    g. Packing: Asbestos free.
    h. Handwheel: Malleable iron, bronze, or aluminum.

B. Class 125, RS Bronze Gate Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. American Valve, Inc.
    b. Crane Co.; Crane Valve Group; Crane Valves.
    c. Crane Co.; Crane Valve Group; Jenkins Valves.
    d. Crane Co.; Crane Valve Group; Stockham Division.
    e. Hammond Valve.
    f. Kitz Corporation.
    g. Milwaukee Valve Company.
    h. NIBCO INC.
    i. Powell Valves.
    j. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
    k. Zy-Tech Global Industries, Inc.

2. Description:

    a. Standard: MSS SP-80, Type 2.
    b. CWP Rating: 200 psig.
    c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
    d. Ends: Threaded or solder joint.
    e. Stem: Bronze.

f. Disc: Solid wedge; bronze.
g. Packing: Asbestos free.
h. Handwheel: Malleable iron, bronze, or aluminum.

2.8 IRON GATE VALVES

A. Class 125, NRS, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Crane Co.; Crane Valve Group; Crane Valves.
b. Crane Co.; Crane Valve Group; Jenkins Valves.
c. Crane Co.; Crane Valve Group; Stockham Division.
d. Flo Fab Inc.
e. Hammond Valve.
f. Kitz Corporation.
g. Legend Valve.
h. Milwaukee Valve Company.
i. NIBCO INC.
j. Powell Valves.
k. Red-White Valve Corporation.
l. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
m. Zy-Tech Global Industries, Inc.

2. Description:

a. Standard: MSS SP-70, Type I.
b. CWP Rating: 200 psig.
c. Body Material: ASTM A 126, gray iron with bolted bonnet.
d. Ends: Flanged.
e. Trim: Bronze.
f. Disc: Solid wedge.
g. Packing and Gasket: Asbestos free.

PART 3 - EXECUTION

3.1 VALVE INSTALLATION

A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

B. Locate valves for easy access and provide separate support where necessary.

C. Install valves in horizontal piping with stem at or above center of pipe.

D. Install valves in position to allow full stem movement.

3.2 ADJUSTING

A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.3 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

A. If valve applications are not indicated, use the following:

1. Shutoff Service: Ball or gate valves.
2. Throttling Service: Ball valves.
3. Pump-Discharge Check Valves:

    a. NPS 2 and Smaller: Bronze swing check valves with bronze or nonmetallic disc.
    b. NPS 2-1/2 and Larger for Domestic Water: Iron swing check valves with lever and weight or with spring.

B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP class or CWP ratings may be substituted.

C. Select valves, except wafer types, with the following end connections:

1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
3. For Copper Tubing, NPS 5 and Larger: Flanged ends.
4. For Steel Piping, NPS 2 and Smaller: Threaded ends.
5. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
6. For Steel Piping, NPS 5 and Larger: Flanged ends.

3.4 DOMESTIC, HOT- AND COLD-WATER VALVE SCHEDULE

A. Pipe NPS 2 and Smaller:

1. Bronze and Brass Valves: May be provided with solder-joint ends instead of threaded ends.
2. Bronze Angle Valves: Class 125, bronze or nonmetallic disc.
3. Ball Valves: One or two piece, full, regular or reduced port, brass or bronze with brass or bronze trim.
4. Bronze Swing Check Valves: Class 125, bronze or nonmetallic disc.
5. Bronze Gate Valves: Class 125, NRS.

END OF SECTION 220523