SECTION 220519 - METERS AND GAGES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Liquid-in-glass thermometers.
2. Thermowells.
3. Dial-type pressure gages.
4. Gage attachments.

1.2 SUBMITTALS

A. Product Data: For each type of product indicated.

B. Product certificates.

C. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 LIQUID-IN-GLASS THERMOMETERS

A. Metal-Case, Industrial-Style, Liquid-in-Glass Thermometers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Flo Fab Inc.
   b. Miljoco Corporation.
   c. Palmer Wahl Instrumentation Group.
   d. Tel-Tru Manufacturing Company.
   e. Trerice, H. O. Co.
   f. Weiss Instruments, Inc.
   g. Winters Instruments - U.S.

2. Standard: ASME B40.200.
3. Case: Cast aluminum; 7-inch or 9-inch nominal size unless otherwise indicated.
4. Case Form: Adjustable angle, back angle, or straight unless otherwise indicated.
5. Tube: Glass with magnifying lens and blue or red organic liquid.
6. Tube Background: Nonreflective aluminum with permanently etched scale markings graduated in deg F.
7. Window: Glass.
8. Stem: Aluminum and of length to suit installation.

a. Design for Thermowell Installation: Bare stem.

9. Connector: 1-1/4 inches, with ASME B1.1 screw threads.
10. Accuracy: Plus or minus 1 percent of scale range or one scale division, to a maximum of 1.5 percent of scale range.

2.2 THERMOWELLS

A. Thermowells:

1. Standard: ASME B40.200.
2. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting.
3. Material for Use with Copper Tubing: CNR or CUNI.
4. Material for Use with Steel Piping: CRES or CSA.
5. Type: Stepped shank unless straight or tapered shank is indicated.
6. External Threads: NPS 1/2, NPS 3/4, or NPS 1, ASME B1.20.1 pipe threads.
7. Internal Threads: 1/2, 3/4, and 1 inch, with ASME B1.1 screw threads.
8. Bore: Diameter required to match thermometer bulb or stem.
9. Insertion Length: Length required to match thermometer bulb or stem.
10. Lagging Extension: Include on thermowells for insulated piping and tubing.
11. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.

B. Heat-Transfer Medium: Mixture of graphite and glycerin.

2.3 PRESSURE GAGES

A. Direct-Mounted, Metal-Case, Dial-Type Pressure Gages:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. AMETEK, Inc.; U.S. Gauge.
b. Ashcroft Inc.
c. Ernst Flow Industries.
d. Flo Fab Inc.
e. Marsh Bellofram.
f. Miljoco Corporation.
g. Noshok.
h. Palmer Wahl Instrumentation Group.
i. REOTEMP Instrument Corporation.
j. Tel-Tru Manufacturing Company.
k. Trerice, H. O. Co.
l. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
m. Weiss Instruments, Inc.
n. WIKA Instrument Corporation - USA.
o. Winters Instruments - U.S.

2. Standard: ASME B40.100.

3. Case: Liquid-filled and sealed; open-front, pressure relief Solid-front, pressure relief type(s); cast aluminum or drawn steel; 4-1/2-inch or 6-inch nominal diameter.
4. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
5. Pressure Connection: Brass, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
6. Movement: Mechanical, with link to pressure element and connection to pointer.
7. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi.
8. Pointer: Dark-colored metal.
9. Window: Glass.
10. Ring: Metal, brass or stainless steel.
11. Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.

B. Remote-Mounted, Metal-Case, Dial-Type Pressure Gages:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. AMETEK, Inc.; U.S. Gauge.
    b. Ashcroft Inc.
    c. Ernst Flow Industries.
    d. Flo Fab Inc.
    e. Marsh Bellofram.
    f. Miljoco Corporation.
    g. Noshok.
    h. Palmer Wahl Instrumentation Group.
    i. REOTEMP Instrument Corporation.
    j. Tel-Tru Manufacturing Company.
    k. Trerice, H. O. Co.
    l. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
    m. Weiss Instruments, Inc.
    n. WIKA Instrument Corporation - USA.
    o. Winters Instruments - U.S.

2. Standard: ASME B40.100.
3. Case: Liquid-filled and sealed type; cast aluminum or drawn steel; 4-1/2-inch or 6-inch nominal diameter with back or front flange and holes for panel mounting.
4. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
5. Pressure Connection: Brass, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
6. Movement: Mechanical, with link to pressure element and connection to pointer.
7. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi.
8. Pointer: Dark-colored metal.
9. Window: Glass.
10. Ring: Metal.
11. Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.

2.4 GAGE ATTACHMENTS

A. Snubbers: ASME B40.100, brass; with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and piston or porous-metal-type surge-dampening device. Include extension for use on insulated piping.

B. Valves: Brass ball, brass or stainless-steel needle, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install thermowells with socket extending a minimum of 2 inches into fluid and in vertical position in piping tees.

B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.

C. Install thermowells with extension on insulated piping.

D. Fill thermowells with heat-transfer medium.

E. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions.

F. Install remote-mounted thermometer bulbs in thermowells and install cases on panels; connect cases with tubing and support tubing to prevent kinks. Use minimum tubing length.

G. Install direct-mounted pressure gages in piping tees with pressure gage located on pipe at the most readable position.

H. Install remote-mounted pressure gages on panel.

I. Install valve and snubber in piping for each pressure gage for fluids.

J. Install thermometers in the following locations:

1. Outlet of each water heater.

K. Install pressure gages in the following locations:

1. At scale formation protection system as required by manufacturer.

L. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.

M. Adjust faces of meters and gages to proper angle for best visibility.

3.2 THERMOMETER SCHEDULE

A. Thermometers at outlet of each domestic water heater shall be one of the following:

1. Industrial-style, liquid-in-glass type.

B. Thermometer stems shall be of length to match thermowell insertion length.

3.3 THERMOMETER SCALE-RANGE SCHEDULE

A. Scale Range for Domestic Hot-Water Piping: 20 to 240 deg F.

B. Scale Range for Domestic Cooled-Water Piping: 0 to 100 deg F.

3.4 PRESSURE-GAGE SCHEDULE

A. Pressure gages at scale formation protection system shall be one of the following:

1. Liquid-filled, direct-mounted, metal case.

3.5 PRESSURE-GAGE SCALE-RANGE SCHEDULE

A. Scale Range for Domestic Water Piping: 0 to 160 psi.

END OF SECTION 220519